GREBORN Doors and Windows Design Standards Documentation

series categories	Opening Type	Hardware	Operable Panel Size			
			weight (mm)	height (mm)	support weigh (Kg)	Note
W75 series W85 series W95 series	inward opening and tilt window C slot	Germany Sobinco hidden hardware+Germany Hoppe	450-1200	600-2600	80	The maximum sash height is restricted by the window sash. When the sash height is greater than 1 meter, a middle lock on the side is added.
	inward opening and tilt window 180° C slot		550-1200	600-2600	80	The maximum sash height is restricted by the window sash. When the sash height is greater than 1 meter, a middle lock on the side is added.
	inward opening and tilt window C slot	Belgium Sobinco hidden hardware+Germany Hoppe	460-1400	685-2600	170	The maximum sash height is restricted by the window sash. When the sash height is greater than 1 meter, a middle lock on the side is added.
	inward opening and tilt window U slot	Italy AGB hidden hardware+Germany Hoppe	470-1035	600-2510	150	The maximum sash height is restricted by the window sash. When the sash height is greater than 1 meter, a middle lock on the side is added.
	inward opening and tilt window U slot	Germany Roto U slot hardware+Germany Hoppe	600-800			
	W75/W85 Balcony Door_ Door and Window Combination	Germany Roto hardware+Germany Hoppe(recommended to use the inward-tilted casement window)	500-1000	1200-2400	130	When designing, pay attention to the height of the handle. The standard configuration is a handle with a child safety lock
	W75 outward and inward opening slot	Belgium Jiedo hardware+ Jiedo handle without base	500-900	600-1950	60	The maximum sash height is restricted by the window sash.
	narrow edge door	Belgium Sobinco Fine Shaft Hinge + Roto Multi-Point Linkage Lock + Anti-Theft Handwheel Lock Core +	580-1200	1200-3000	140	If the sash height exceeds 2500mm, add one more hinge.
	flush door	Belgium Sobinco Hidden Door Hinge + Belgium Sobinco Multi-Point Anti-Prying Door Locking System	580-1200	1200-3000	180	
	off-axis door	Germany Imported Häfele Floor Hinge + Belgium Sobinco Multi-Point Anti-Prying Door Locking System	900-2400	1800-3000	500	The range of unilateral dimension is 200 - 1400.
	outward opening door	GU Hinge + Roto Multi-Point Linkage Lock + Handwheel Lock Core + Germany Hoppe	580-1000	1200-3000	120	The range of unilateral dimension is 200 - 1400.
W95 series Double inner opening window and screen integrated	inward opening and tilt window C slot	Germany Siegenia hidden hardware+Germany Hoppe	450-850	600-1600	80	Considering the size of the screen window, it is not recommended that the height be greater than 1600. When the sash height is greater than 1 meter, add a side middle lock.
	inward opening and tilt window C slot	Belgium Sobinco hidden hardware+Germany Hoppe	460-850	685-1600	170	Considering the size of the screen window, it is not recommended that the height be greater than 1600. When the sash height is greater than 1 meter, add a side middle lock.
	inward opening and tilt window U slot	Italy AGB hidden hardware+Germany Hoppe	470-850	600-1600	150	Considering the size of the screen window, it is not recommended that the height be greater than 1600. When the sash height is greater than 1 meter, add a side middle lock.
W110 Integrated window screen and casement window, opening outward.	window	Belgium Jiedo Hardware + Jiedo Handle without Base	450-900	600-1950	80	Considering the size of the screen window, it is not recommended that the height be greater than 1600.

W111 Integrated window screen and casement window, opening outward.	outward opening door screen integrated	Cmech hardware	500-1200	1920-3000	120	
W110 skylight	up-turing	Hidden Hinge + 600N Sliding Single Chain Motor + Standard Remote Controller + Intelligent Control Box	750-1500	1000-2400	100	The double motors can bear a weight of 200KG. For a height less than 700 - 1000, a 200mm stroke motor needs to be selected.
W110 skylight	up-pushing	Germany Siegenia flush Hinge + 600N Sliding Single Chain Motor + Standard Remote Controller + Intelligent Control Box	750-2000	750-2000	180	The stroke of the flat-pushing motor is 200mm.
W80 folding door	W80 folding door	Cmech folding door hardware+Cmeh handware	550-850	1200-2600	80	The lower bearing can be used to make a flat threshold.
W80 tilt and slide window	W80 tilt and sliding window	Meslo translational and rotational opening window hardware+Germany Hoppe	650-1200	600-1500	80	Window specially for kitchen. Do not make the upper and lower fixed window type.
	W135 sliding window/ door	Cmech sliding door hardware	500-1600	1200-2700	260	Can increase the weight to bear a load of 300kg.
	W135 electric sliding door	Customized electric sliding door hardware	800-3000	2000-3000	300	
	W135 lift sliding window/ door	Belgium Sobinco lift sliding door hardware	800-3000	2000-3000	260	Can increase weight to bear a load of 400 kilograms.
lift door/ sliding door	W135 electric lift door	Customized electric lift door hardware	800-3000	2000-3000	300	
Ċ	W160 lift sliding door	Germany Hoppe lift sliding door	800-3000	2200-3000	330	Can be equipped with internal and external double-sided handles and a handwheel anti-theft lock core. Can increase weight to bear a load of 440 kilograms.
10	T66-160 electric lift sliding door	Germany SI 330kg Component + Internal Button / External Buckle Handle / Can Increase the Load-Bearing Capacity to 440kg	800-3000	2200-3000	330	The secondary sash can be manually opened. Can increase weight to bear a load of 440 kilograms.

Special Note: The maximum load for inward opening hardware is based on a width/height ratio of <1:2. If the width/height ratio is >1:2, the maximum load will decrease. If any of the above five standards is not met, it cannot be realized. For inward opening windows with a leaf height >1000, add a middle lock on the handle side and hinge side.